SAFETY DATA SHEET

1. Identification

Product identifier **Cutting Oil**

Other means of identification

Product code No. 73500 (Item# 1006208)

Recommended use Cutting oil

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufactured or sold by:

Company name CRC Canada Co.

Address 2-1246 Lorimar Drive
Mississauga, Ontario L5S 1R2
Canada

Telephone

General Information 905-670-2291

24-Hour Emergency (CHEMTREC) 800-424-9300 (Canada)
703-527-3887 (International)

Website www.crc-canada.ca

E-mail Support.CA@crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable aerosols	Category 1
	Gases under pressure	Liquefied gas
Health hazards	Reproductive toxicity (oral)	Category 2
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3

Label elements

Signal word Danger

Hazard statement Extremely flammable aerosol. Contains gas under pressure; may explode if heated. Suspected of damaging fertility or the unborn child by ingestion. Harmful to aquatic life.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

Response IF exposed or concerned: Get medical advice/attention.

Storage Store locked up. Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information

When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated heavy naphthenic		64742-52-5	65 - 85
liquefied petroleum gas		68476-86-8	15 - 40
lubricating oils, petroleum, hydrotreated spent		64742-58-1	1 - 5
alkylated phenol		121158-58-5	0.1 - 1
distillates (petroleum), solvent-dewaxed heavy paraffinic		64742-65-0	0.1 - 1
distillates (petroleum), solvent-dewaxed light paraffinic		64742-56-9	0.1 - 1

The exact percentage (concentration) of composition has been withheld as a trade secret.
All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion If swallowed, observe for signs of stomach discomfort or nausea. If symptoms persist, seek medical help. Do not induce vomiting. If there is any suspicion of aspiration into lungs, obtain immediate medical attention.

Most important symptoms/effects, acute and delayed Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media None known.

Specific hazards arising from the chemical Contents under pressure. Pressurized container may rupture when exposed to heat or flame. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.

Special protective equipment and precautions for firefighters Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.

Fire fighting equipment/instructions In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers exposed to flames with water until well after the fire is out. In the event of fire and/or explosion do not breathe fumes.

General fire hazards Extremely flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Stop leak if you can do so without risk. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Prevent product from entering drains. Absorb in vermiculite, dry sand or earth and place into containers.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not re-use empty containers. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	TWA	5 mg/m3	Inhalable fraction.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	TWA	5 mg/m3	Inhalable fraction.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	TWA	1 mg/m3	Mist.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	TWA	5 mg/m3	Inhalable fraction.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	TWA	5 mg/m3	Inhalable fraction.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	TWA	5 mg/m3	Inhalable fraction.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	TWA	5 mg/m3	Inhalable fraction.

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	STEL	10 mg/m3	Mist.
	TWA	5 mg/m3	Mist.

Biological limit values No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear protective gloves such as: Nitrile. Neoprene.

Other Wear suitable protective clothing.

Respiratory protection If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Aerosol.
Color	Brown.
Odor	Mild petroleum.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-40 °F (-40 °C) estimated
Initial boiling point and boiling range	500 °F (260 °C) estimated
Flash point	> 300 °F (> 148.9 °C) Cleveland Open Cup
Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	3261 hPa estimated
Vapor density	> 5 (air = 1)
Relative density	0.85
Solubility(ies)	
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	600 °F (315.6 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Percent volatile	95.3 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. Contact with incompatible materials. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Sulfur oxides. Hydrogen fluoride. Aldehydes.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Prolonged skin contact may cause temporary irritation.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Suspected of damaging fertility or the unborn child by ingestion.
Symptoms related to the physical, chemical and toxicological characteristics	Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
LC50	Rat	> 20 mg/l, 4 hours
Oral		
LD50	Rat	> 5000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

ACGIH Carcinogens

distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	A4 Not classifiable as a human carcinogen.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	A4 Not classifiable as a human carcinogen.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	A4 Not classifiable as a human carcinogen.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	A4 Not classifiable as a human carcinogen.

Canada - Manitoba OELs: carcinogenicity

distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	Not classifiable as a human carcinogen.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	Not classifiable as a human carcinogen.
distillates (petroleum), solvent-dewaxed light paraffinic (CAS 64742-56-9)	Not classifiable as a human carcinogen.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	Not classifiable as a human carcinogen.

IARC Monographs. Overall Evaluation of Carcinogenicity

distillates (petroleum), hydrotreated heavy paraffinic (CAS 64742-54-7)	3 Not classifiable as to carcinogenicity to humans.
distillates (petroleum), solvent-dewaxed heavy paraffinic (CAS 64742-65-0)	3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity Possible reproductive hazard. Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not expected to be an aspiration hazard.

12. Ecological information

Ecotoxicity Harmful to aquatic life.

Components		Species	Test Results
alkylated phenol (CAS 121158-58-5)			
Aquatic			
Acute			
Crustacea	EC50	Water flea (Daphnia magna)	0.037 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	40 mg/l, 96 hours
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)			
Aquatic			
Acute			
Fish	LC50	Pimephales promelas	> 30000 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Bioconcentration factor (BCF)

alkylated phenol 794.33

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code Not regulated.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number UN1950

UN proper shipping name AEROSOLS, flammable, Limited Quantity

Transport hazard class(es)

Class 2.1

Subsidiary risk -

Packing group Not applicable.

Environmental hazards No.

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions 80, 107

IATA

UN number UN1950

UN proper shipping name Aerosols, flammable, Limited Quantity

Transport hazard class(es)

Class 2.1

Subsidiary risk -

Packing group Not applicable.

Environmental hazards No.

ERG Code 10L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed with restrictions.

Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1950

UN proper shipping name	AEROSOLS, LIMITED QUANTITY
Transport hazard class(es)	
Class	2
Subsidiary risk	-
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

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